

# Redefining Hydrotherapy<sup>®</sup>



 Sourced in  
**America**  
MADE IN NEW YORK







A serene sunset over the ocean with a yellow surfboard in the foreground. The sun is low on the horizon, creating a warm, golden glow that reflects off the water's surface. The sky is a mix of soft blues and oranges. The surfboard is partially visible on the left side of the frame.

# REDEFINING HYDROTHERAPY®

More than a physically soothing therapy, regular time in a Saratoga Spa® adds a healthy, wholesome and enjoyable dimension to your life.

## THE SARATOGA SPA® COMPANY; OVER 30 YEARS DEDICATED TO REDEFINING HYDROTHERAPY®

**Saratoga Springs, New York** – a bastion of hydrotherapy, rest and recreation since the 14<sup>th</sup> century. At one time, the Mohawk possessed a rich and fertile land west of the Hudson River which included an area they called Sarachtogoe or “Place of Swift Water”. Here, Iroquois people refreshed, repaired and renewed themselves at the Medicine Spring of the Great Spirit.

When looking at technology, what may have worked in the past may not have the same impact today. Though nothing replaces the pure soaking benefits of hot water, new technology has allowed the journey of Redefining Hydrotherapy® to be much more specific to the relief of a tired body and soul.

When discovering Saratoga Spas® you will learn that Redefining Hydrotherapy® truly is a journey, not a destination. When looking at the healing powers of water, you will learn some things never change.

Saratoga Springs, New York has been a place of relief and rejuvenation for hundreds of years. Saratoga Spas® has continued that tradition for over thirty years.

The healing power of water was once made available only for the few to enjoy...  
The Saratoga Spa® Company has made it available to everyone.





ARATOGA

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# Redefining Hydrotherapy

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# Unique Design

## ZONE-IN-ZONE™ HYDROTHERAPY

### INDEPENDENT CONTROL FOR MULTIPLE USERS

Zone-In-Zone™ Therapy is a combination of hydrotherapy stations that offer a comprehensive total body experience for everyone.

#### POWER CONTROL

A simple push of a button activates your Hydrotherapy Experience.

#### DIRECTIONAL CONTROL

Each Versa-Flo™ Valve directs water flow to different jet locations providing you a variety of massage options.

#### PRESSURE CONTROL

Rotate the Versa-Flo™ Air Control to create more or less pressure into your massage.

#### INTENSITY CONTROL

Each Versa-Flo™ Jet can be rotated on/off to customize the massage intensity into your body.

#### DIRECTIONAL CONTROL

Each Versa-Flo™ Valve directs water flow to different jet locations providing you a variety of massage options.

#### LOCATION CONTROL

Certain Luxury models offer our patented automated sequencing therapy system to massage your full back as you sit back & relax.





*First, you get comfortable;  
then, you relax...*

Saratoga Spa® has strategically designed comfort and performance in every model. Whatever your manner of living may be, our spa will enhance it as uniquely as your needs and as individually as your style.

## PERFORMANCE TUNED JET PLACEMENT

### THE KEY IS JET PLACEMENT

Performance Tuned Jet Placement; A strategic Saratoga Spa design created to deliver therapy to the proper body locations.

*In the right place...*

- 1 NECK & SHOULDERS
- 2 UPPER BACK
- 3 UPPER ARM
- 4 LOWER BACK
- 5 HAND & WRIST
- 6 UPPER LEG
- 7 LOWER LEG
- 8 FEET



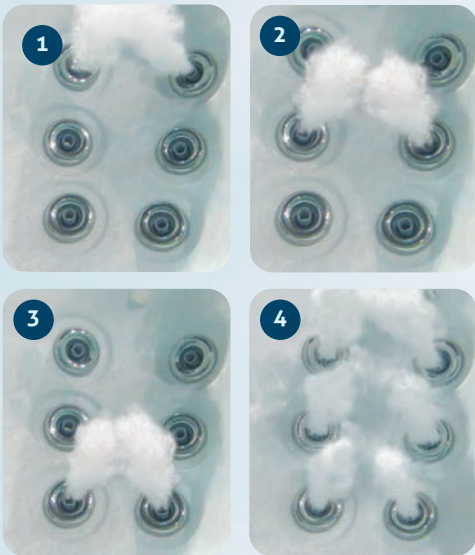
# Unique Performance

## Direct IMPACT THERAPY



### PROJET STREAM™ THERAPY

ProJet Stream™ Hydrotherapy offers a uniquely concealed jetting system in the spa shell as shown here. The rotation of the ProJet Stream™ Valve controls this hydro driven jet, providing relief to tense neck and shoulder areas without the confining experience of a reverse molded spa.



### ROTO STREAM® SEQUENCING SYSTEM

The patented Roto Stream® Sequencing System provides the spa user an automated massage experience, sequencing hydrotherapy automatically through the illustrated positions 1-4, while allowing the spa user to either control the speed of the experience or isolate a specific location any time during the massage.



### VERSA-FLO™ HYDROTHERAPY SYSTEM

The Versa-Flo™ Therapy System represents the Direct Impact™ Therapy operation of the Luxury Spa Line. This is in contrast of the CFE system's passive relief therapy. This Direct Impact™ Hydrotherapy System gives relief by Versa-Flo jetting moving direct pressure therapy right where your body needs it, regardless of the muscle size or location. Versa-Flo™ provides the versatility to create a different relief point on multiple body locations.



*you control; you customize*

Saratoga Spa® is the only brand of spas with two independent therapy systems.

# Passive IMPACT THERAPY



## CFE™ HYDROTHERAPY SYSTEM

The Saratoga Spa Company® invented and patented the C.F.E.™ (Coplanar Fluid Ejector), a hydrotherapy jet that moves a stream of water parallel to the body. The original C.F.E.™ jet has now been expanded into a complete hydrotherapy system we call Power Massage®.



**POWER MASSAGE®** is a unique system which provides tension relief along the curves and angles of your body. Specially designed contours in the spa shell guide powerful, therapeutic water ribbons down the neck and back area and along the full length of your spine. These patented jets are concealed by the Saratoga Spa® head rests and offer a revitalizing experience truly unique in the spa world.

## POWER MASSAGE PLUS®

Combining two hydrotherapy jets in one behind the headrest with a small custom valve, your Saratoga Spa® is able to isolate the back, neck and shoulders at the ideal angle.



## POWER STREAM®

Saratoga Spas® combine the parallel movement of air and water in the Power Stream® providing a relaxing, therapeutic ribbon of massage for the hand, wrist, arm, and feet.



# Unique Maintenance

## Whisper Clean<sup>®</sup> SYSTEM

Always clean, always warm, always waiting. It's the home spa experience we all want. We've designed ease of use and ease of maintenance into every Saratoga Spa Model with our Whisper Clean<sup>®</sup> System. Saratoga's revolutionary circulation system cleanses and warms spa water constantly, efficiently and practically soundlessly.

### 1. CONTINUOUS PURITY CIRCULATION<sup>®</sup>

*if circulating 50,000 gallons of water per day sounds like a lot?  
you are right.*



**PART ONE** of the Whisper Clean<sup>®</sup> System; the Luxury Spa Models use the Purity Circulation<sup>®</sup> Pump to provide continuous water circulation. This dedicated Purity Circulation<sup>®</sup> System circulates over 50,000 gallons of water per day while maintaining superb cost-efficiency.



# 3 steps we take care of for you

The Saratoga Spa Line has designed in 3 Automated Steps:  
**CIRCULATION. FILTRATION. OZONE INJECTION.**

## 2. ANTIMICROBIAL FILTRATION

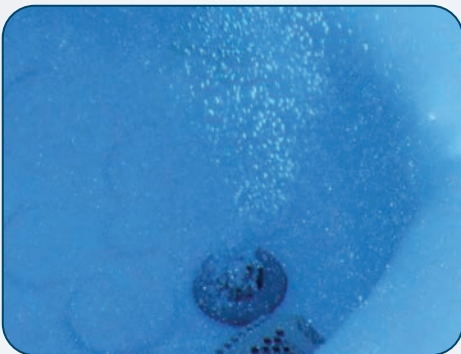
*if using Antimicrobial Cartridge Filters sounds smart?  
you are correct.*



**PART TWO** of the Whisper Clean® System; the Luxury Spa Models use filter cartridges designed with antimicrobial ability to inhibit odor, mold and mildew on the surface of the filter cartridge. The Whisper Clean® System continuously circulates water through these Antimicrobial filter cartridges ensuring a wonderful soaking experience.

## 3. CONTINUOUS WHISPER ZONE™ OZONE

*if exposing water continuously to ozone sounds like an  
important part of maintaining your spa water? ... well, you are right again.*



**PART THREE** of the Whisper Clean® System; the Luxury Spa Models use environmentally friendly Ozone, a natural sanitizer, which helps provide a relaxing atmosphere in your spa. Each Luxury Model Spa is equipped with the Whisper Zone™ Ozone System. Enjoy the ease of maintenance and a comfortable water experience.

# Unique Operation

## THE SARATOGA SPA® *experience*



### **LIFESTYLE PROGRAMMING?**

Just set your desired temperature. Your Saratoga Spa does the rest.

### **TROUBLESHOOTING?**

Simple, Diagnostic reminders are built in.

### **NEED A TIMEOUT?**

Pumps and Lights automatically shut-off.



# *Just one thing to remember; simple.*

The Saratoga Spa® lifestyle programming design provides the ultimate in user friendly controls while maintaining the sophistication of the latest diagnostic technology.



## **LUXURY SPLASH™ LIGHTING SYSTEM**

Illuminating your spa experience, bathed in the soft glow of multiple color combinations, the Luxury Splash™ Lighting System is designed to be uniquely captivating.



## **RELAX STREAM™ WATER FEATURE**

Whether your spas enhanced atmosphere is activated by the Relax Stream™ Water Feature cascading down or the Laminar Jets sending forth rainbow fountains of color, this experience will be your warm water escape.



## **LUXURY SOUNDS™**

Enjoy music in the comfort of your spa with a variety of optional stereo upgrades. The Luxury Sounds™ system includes Bluetooth Streaming Audio Panel, Dual Speakers and subwoofer to fully immerse you in Luxury Sounds™!



# Unique Ownership

## Inside

### EFFICIENCY & DURABILITY

*Creating a balance inside through purposeful planning*



**INSULATING SPA COVER**

#### **DESIGN IT IN.**

A product purposefully built to last. We combine the integrity of handcrafted construction with strategic equipment technology. Efficiency and Durability combined.



**THERMAL BOND™ WRAP INSULATION**

#### **COVER IT UP.**

We start with a state of the art Spa Cover, complete with suction seal and heat seal gaskets.

#### **HOLD IT IN.**

Keep the heat inside with the Saratoga Thermal Bond™ Wrap Insulation System.



**UL® APPROVED**

#### **SEAL OF APPROVAL.**

Find the trusted UL® mark on Saratoga Spa Products; no other mark is more widely recognized, speaks with more authority or adds more value to a product.



# Designed for peace of mind

Saratoga Spa is purposely designed with efficiency and durability, inside and out.

## Outside

### EFFICIENCY & DURABILITY

*An outside design strategy to stand the test of time*



#### IMPROVING AIR QUALITY ONE SPA AT A TIME

This Quality Spa Product uses Acrylobond® in its construction, reducing the amount of hazardous material, Styrene (most commonly found in polyester resin), emitted into our air.

Acrylobond®

#### ROCK SOLID.

The TriLayer™ Shell System uses Acrylic, ABS Plastic and Protegrity™ to create a spa shell with designed in durability.

#### MAINTAIN INTEGRITY.

The Saratoga Spa Protegrity™ Rigidizing System adds the Eco Friendly 60lb. density coating that increases the strength and integrity of the entire spa shell.

#### KEEP IT OUT.

Inhibit unwanted intruders with the CoverAll™ Base System.

#### WEATHER THE STORM.

No stain, no splinter, no problem with MultiWeather™ Cabinets.



**PROTEGRITY™ RIGIDIZING SYSTEM**



**COVER ALL™ BASE SYSTEM**



**MULTIWEATHER™ CABINET**

A vertical strip of the American flag is visible on the left side of the page, showing the stars and stripes.

# *Saratoga Spas*<sup>®</sup>

## ARE PROUDLY MADE IN THE USA

### OUR GOAL

Sourced In America provides you, the consumer, with high quality competitively priced consumer goods from U.S. manufacturers. Many of the innovations and technologies associated with these products originated from these companies right here in the United States. Meanwhile our program lowers your associated freight costs, increasing your purchasing dollar for similar goods while improving your access to parts and warranty services. Supporting your local, regional and national economies through Sourced In America is just the bonus. When purchasing a leisure product, make sure to ask if the product and its components are manufactured and Sourced In America.







THE TOWEL  
TOWEL  
ANTOGA  
Company  
EST. 1984



## *Pala*

<b>DIMENSIONS</b>	<b>DOMESTIC</b>	<b>INT'L</b>
Width:	57 in.	1.45 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	150 gals.	568 L
Dry Weight:	385 lbs.	175 kg
Average Full Weight:	1638 lbs.	743 kg
Seating Capacity:	2 people	2 people
Power Pack:	220V/60A	230V/16A
Total Pump System:	2	2
Total Jets	21	21

### **PERFORMANCE TUNE RATING**

GPM Flow:	240
PSI Flow:	145

## *Adelpi*

<b>DIMENSIONS</b>	<b>DOMESTIC</b>	<b>INT'L</b>
Width:	67 in.	1.70 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	240 gals.	909 L
Dry Weight:	500 lbs.	227 kg
Average Full Weight:	2504 lbs.	1136 kg
Seating Capacity:	2-3 people	2-3 people
Power Pack:	220V/60A	230V/16A
Total Pump System:	2	2
Total Jets	30	30

### **PERFORMANCE TUNE RATING**

GPM Flow:	240
PSI Flow:	175





## Putnam

DIMENSIONS	DOMESTIC	INT'L
Width:	75 in.	1.91 m
Length:	84 in.	2.13 m
Height:	36 in.	0.91 m
Average Fill:	340 gals.	1287 L
Dry Weight:	620 lbs.	281 kg
Average Full Weight:	3457 lbs.	1568 kg
Seating Capacity:	4-5 people	4-5 people
Power Pack:	220V/60A	230V/16A
Total Pump System:	3	3
Total Jets	40	40

### PERFORMANCE TUNE RATING

GPM Flow:	390
PSI Flow:	275



## Canfield

DIMENSIONS	DOMESTIC	INT'L
Width:	84 in.	2.13 m
Length:	84 in.	2.13 m
Height:	38 in.	0.97 m
Average Fill:	375 gals.	1420 L
Dry Weight:	750 lbs.	340 kg
Average Full Weight:	3880 lbs.	1760 kg
Seating Capacity:	5-6 people	5-6 people
Power Pack:	220V/60A	230V/16A
Total Pump System:	3	3
Total Jets	51	51

### PERFORMANCE TUNE RATING

GPM Flow:	480
PSI Flow:	420





## Beekman

DIMENSIONS	DOMESTIC	INT'L
Width:	89 in.	2.26 m
Length:	93 in.	2.36 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	5 people	5 people
Power Pack:	220V/60A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	57	57

### PERFORMANCE TUNE RATING

GPM Flow:	630
PSI Flow:	400

## Empire

DIMENSIONS	DOMESTIC	INT'L
Width:	89 in.	2.26 m
Length:	93 in.	2.36 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6 people	6 people
Power Pack:	220V/60A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	60	60

### PERFORMANCE TUNE RATING

GPM Flow:	630
PSI Flow:	475





## Lincoln

### DIMENSIONS

	DOMESTIC	INT'L
Width:	90 in.	2.29 m
Length:	94 in.	2.39 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6-7 people	6-7 people
Power Pack:	220V/60A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	60	60

### PERFORMANCE TUNE RATING

GPM Flow:	630
PSI Flow:	595

## Broadway

### DIMENSIONS

	DOMESTIC	INT'L
Width:	92 in.	2.34 m
Length:	108 in.	2.74 m
Height:	40 in.	1.02 m
Average Fill:	795 gals.	3010 L
Dry Weight:	1200 lbs.	544 kg
Average Full Weight:	7835 lbs.	3554 kg
Seating Capacity:	9 people	9 people
Power Pack:	220V/60A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	77	77

### PERFORMANCE TUNE RATING

GPM Flow:	675
PSI Flow:	730



# Reference GUIDE



*Polo*

57" x 80" x 29"  
1.45m x 2.03m x 0.74m



*Adelphi*

67" x 80" x 29"  
1.70m x 2.03m x 0.74m



*Putnam*

75" x 84" x 36"  
1.91m x 2.13m x 0.91m

Seating	2 Person	2 - 3 Person	4 - 5 Person
Total Jets	21	30	40
Total Pump System	2	2	3
Performance Tune Rating GPM	240 GPM	240 GPM	390 GPM
Performance Tune Rating PSI	145 PSI	175 PSI	275 PSI
Passive Impact Therapy CFE® Jetting	2	4	4
Direct Impact Therapy Versa-Flo™ Jetting	19	26	36
Manual Sequencing Seat	NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
Relax Stream™ LED Water Feature	NOT AVAILABLE	STANDARD	STANDARD
Crystal Stream LED Water Feature	STANDARD	NOT AVAILABLE	NOT AVAILABLE
Continuous Purity Circulation™ Pump	STANDARD	STANDARD	STANDARD
Continuous Antimicrobial Filtration	STANDARD	STANDARD	STANDARD
Continuous WhisperZone™ Ozone Injection	STANDARD	STANDARD	STANDARD
Self Prime Air Refill System	STANDARD	STANDARD	STANDARD
Deluxe Digital Control Panel	STANDARD	STANDARD	STANDARD
Luxury Splash™ LED Lighting System	STANDARD	STANDARD	STANDARD
Optional Luxury Sounds™ System	NOT AVAILABLE	NOT AVAILABLE	OPTIONAL
Stainless Steel Jet Accents	STANDARD	STANDARD	STANDARD
Luxury Full Foam Insulation System	STANDARD	STANDARD	STANDARD
TriLayer™ Acrylic Shell	STANDARD	STANDARD	STANDARD
Cover All™ Sealed Base System with Slide Rails	STANDARD	STANDARD	STANDARD
Saratoga Luxury Low Maintenance Cabinet	STANDARD	STANDARD	STANDARD
Designer Shell Trim	STANDARD	STANDARD	STANDARD
Sourced In America - Made in New York	STANDARD	STANDARD	STANDARD





## Canfield

## Beekman

## Empire

## Lincoln

## Broadway

84" x 84" x 38"

89" x 93" x 40"

89" x 93" x 40"

90" x 94" x 40"

92" x 108" x 40"

2.13m x 2.13m x 0.97m

2.29m x 2.39m x 1.02m

2.26m x 2.36m x 1.02m

2.29m x 2.39m x 1.02m

2.34m x 2.74m x 1.02m

5 - 6 Person

5 Person

6 Person

6 - 7 Person

9 Person

51

57

60

60

77

3

4

4

4

4

480 GPM

630 GPM

630 GPM

630 GPM

675 GPM

420 PSI

400 PSI

475 PSI

595 PSI

730 PSI

10

17

13

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## HORSEPOWER VS. PERFORMANCE



Our engineers have a Performance Tune Rating for each model based on its components, not a flat, general pump rating. This provides clearer information regarding the actual performance of a Saratoga Spa® based on jet style, as well as the numbers of jets and pumps.

**PERFORMANCE TUNED RATING** is the true balance of **GPM** (Gallons Per Minute) and **PSI** (Pounds per Square Inch) involved in the therapy benefit of your spa.

THE

*Everyday*





PLACE TO BE



THE SARATOGA SPA® COMPANY SOURCES OVER 95% OF IT'S MANUFACTURED PRODUCT FROM THE UNITED STATES. LISTED BELOW ARE JUST A FEW OF OUR SUPPLIERS:

**Waterway** - Oxnard, CA

★ » Jets, Pumps, Topsides & Packs

**Balboa** - Costa Mesa, CA

★ » Topsides & Packs

**Lucite** - Nashville, TN

★ » Acrylic Sheet

**Holbrook Lumber** - Albany, NY

★ » Framing/Structure

**Preferred Foam** - Clinton, CT

★ » Insulation

**Confer Plastics** - Tonawanda, NY

★ » Cabinet/Skirting

**Core Covers** - San Diego, CA

★ » Spa Covers



 **Sourced in  
America**  
MADE IN NEW YORK



## ENERGY INDEX

The operational cost of hot tubs will include many variables, more than any lab test can reveal. Saratoga Spas® understands the hot tub owner will use their hot tub 2 times per week in one period and 4 times per week during another period. Ambient temperatures will vary across the country, as will the duration of each use. Our Energy Index calculates an example of the amount of time your equipment operates, and for how long, in determining approximate cost of operation in our Luxury Spa Line.

## QUALITY

The Saratoga Safeguard System™ ensures quality is our priority. Each spa is put through a rigorous series of tests and inspections before it ever leaves our factory.

## SAFETY

The UL® listing from Underwriters Laboratories says something very important about Saratoga Spas®. It represents our strong commitment to safety. No other mark is more widely recognized, speaks with more authority or adds more value to a product. You can be confident about the quality and safety of UL® endorsed Saratoga Spas®.



## WARRANTY

Sit back and relax. Saratoga Spas® are backed by one of the industry's strongest warranties and Saratoga's Factory Support Center. For complete model information log onto [www.saratogaspas.com](http://www.saratogaspas.com).

- All sizes are approximate. Saratoga Spa and Bath® Co., Inc. reserves the right to make changes in product characteristics, standard equipment supplied or available at any time without notice. Not all features are available on all models.
- International 50 Hz models may vary in specification and features. Models with international specifications are only available through international distributors.
- All spas must be wired in compliance with the model appropriate Saratoga Spa® Owner's Manual and your local municipalities Electric Codes.
- Power Massage® is a patented feature of Saratoga Spa and Bath® Co., Inc (4953240) (5086595) (5752300) (6351856) (6185757) (6182303) (D431303) (5067228) (5010699) (CFE#4860392) (6182303)
- Whisper Clean® is a registered trademark of Saratoga Spa and Bath® Co., Inc
- Entertainment systems and other optional features are not offered with the UL® listing or standard warranty and are not available on all models. See your Saratoga Spa® dealer for details.

**WARNING:** The consumer product safety commission has stated that water temperature in a spa or hot tub should not exceed 104° F. Immersion in water in excess of 104°F could be hazardous to your health. Children, aged persons, persons having medical problems and pregnant women should consult their physicians before using a spa or hot tub. Spas or hot tubs should not be used by persons under the influence of alcohol or by persons taking medications that cause drowsiness.

Ask your dealer about an Energy Index on your favorite model



**YOUR AUTHORIZED SARATOGA DEALER IS:**

All sizes are approximate. Saratoga Spa and Bath® Co., Inc reserves the right to make changes in product characteristics, standard equipment supplied or available at any time without notice. Not all features are available on all models. International 50 Hz models may vary in specifications and features. Models with international specifications are only available through international distributors. All spas must be wired in compliance with owners manual. Power Massage® is a patented feature of Saratoga Spa and Bath® Co., Inc (4953240) (5086595) (5752300) (6351856) (6185757) (6182303) (D431303) (5067228) (5010699) (CFE#4860392) (6182303) Entertainment systems and other optional features are not offered with the UL® listing or standard warranty and are not available on all models. See your Saratoga Spa® dealer for details.

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Saratoga Spas are a product of  
**SARATOGA SPA® COMPANY**  
33 Wade Road, Latham, NY 12110  
Telephone 518-786-1111

Visit us on-line at [www.saratogaspas.com](http://www.saratogaspas.com)

**IMPROVING AIR QUALITY  
ONE SPA AT A TIME**

This Quality Spa Product uses Acrylobond® in its construction, reducing the amount of hazardous material, Styrene (most commonly found in polyester resin), emitted into our air.



Acrylobond®

